

2307

HSS DIN 352

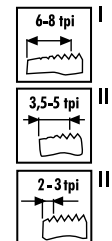
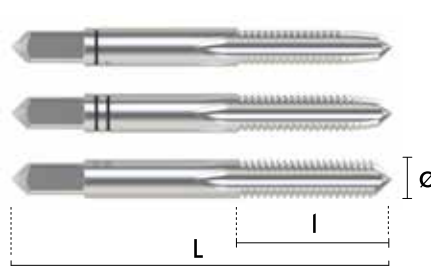
UNC
 ANSI/ASME
 B1.1



Tol.
2B

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
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Vc (m/min). • Optima / Optimun ○ Alternativo / Alternative



Ø	P	Nº	L mm	I mm	mm	d mm
Nº4	40,00	3	40	12	2,70	3,5
Nº5	40,00	3	40	12	2,70	3,5
Nº6	32,00	3	45	14	3,00	4,0
Nº8	32,00	3	45	14	3,40	4,5
Nº10	24,00	3	50	16	4,90	6,0
Nº12	24,00	3	50	18	4,90	6,0
1/4	20,00	3	50	19	4,90	6,0
5/16	18,00	3	56	22	4,90	6,0
3/8	16,00	3	70	24	5,50	7,0
7/16	14,00	3	70	24	6,20	8,0
1/2	13,00	3	75	29	7,00	9,0

Ø	P	Nº	L mm	I mm	mm	d mm
9/16	12,00	3	80	30	9,00	11,0
5/8	11,00	3	80	32	9,00	12,0
3/4	10,00	3	95	40	11,00	14,0
7/8	9,00	3	100	40	14,50	18,0
1"	8,00	3	110	50	14,50	18,0
1"1/8	7,00	3	132	56	18,00	22,0
1"1/4	7,00	3	132	56	18,00	22,0
1"3/8	6,00	3	150	63	22,00	28,0
1"1/2	6,00	3	150	63	24,00	32,0
1"3/4	5,00	3	160	70	29,00	36,0
2"	4,50	3	190	80	32,00	40,0